



SERVICE BULLETIN

DATE: 22 JULY 2003

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MANDATORY

MINIMUM N1 STARTING SPEED DECAL/PLACARD INSTALLATION

1. PLANNING INFORMATION:

A. Aircraft Affected:

Model 369F/FF Helicopters, serial number 0001 thru 0144.

B. Assembly/Components Affected by this Bulletin:

Console Assembly, LH Command (P/N 369D24153), Console Assembly, RH Command (P/N 369D24175).

C. Reason:

The N1 starting speed decal/placard referenced in the Rotorcraft Flight Manual may not have been installed on the helicopter instrument panel.

Failure to comply with the placard instructions contained in this Bulletin may result in a hot start.

D. Description:

Procedures in this Bulletin provide owners and operators with information pertaining to the verification and installation of the N1 starting speed decal/placard on the instrument panel, if required.

E. FAA Approval:

The design engineering aspects of this Bulletin have been shown to comply with the applicable Federal Aviation Regulations, and are FAA Approved.

F. Manpower:

0.2 man-hour

G. Time of Compliance:

This Bulletin shall be accomplished at the next annual inspection or no later than one year after the issue date of this Bulletin.

H. Interchangeability:

N/A

I. Material/Part Availability:

Contact MDHI Parts Sales Dept. or Warranty and Repair Dept., as applicable.

REPLACEMENT PARTS/SUPPLIES			
Nomenclature	Part No.	Qty.	Source
Decal/Placard	369H4010-11	1	MDHI
Alcohol, Isopropyl		AR	Commercial

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J. Warranty Policy:

Standard Warranty Policy applies.

K. Tooling:

N/A

L. Weight and Balance:

N/A

M. Other Publications Affected:

Handbook of Maintenance Instructions (CSP-HMI-2).

Illustrated Parts Catalog (CSP-IPC-4).

N. Points of Contact:

For further assistance, contact your local MDHI Field Service Representative or contact the Field Service Department at MDHI, Mesa, Arizona.

Telephone 1-800-388-3378 or (480) 346-6387.

DATAFAX: (480) 346-6813.

2. ACCOMPLISHMENT INSTRUCTIONS:

A. Inspection

- (1). Check instrument panel for a decal/placard that reads: "RECOMMENDED MINIMUM N1 SPEED FOR STARTING IS 12 PERCENT".
- (2). If decal/placard is installed, no further action is required.
- (3). If decal/placard is not installed, perform Decal/Placard Installation below.

B. Decal/Placard Installation

- (1). Clean surface of instrument panel near N1 tachometer with isopropyl alcohol.
- (2). Peel backing from decal/placard and press decal/placard onto instrument panel.

3. IDENTIFICATION:

N/A

4. DISPOSITION OF PARTS REMOVED:

N/A

5. COMPLIANCE RECORD

Record compliance to this Service Bulletin in the Compliance Record section of the helicopter Log Book.

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