



SERVICE BULLETIN

DATE: 12 FEBRUARY 1998

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MANDATORY

CABIN SEAT RESTRAINT ASSEMBLY REPLACEMENT

1. PLANNING INFORMATION

A. Aircraft Affected:

All MD600N Series Helicopters, serial numbers RN0003 thru RN0023.

B. Assembly/Components Affected By This Notice:

Restraint Assembly - Mid Cabin Seat (P/N 600N6521-501, -502).

C. Reason:

To provide longer mid cabin seat restraints. Failure to perform the requirements of this Bulletin may cause some passengers discomfort when the seat restraints are engaged or may not allow some passenger to engage the seat restraints at all, which may result in injury to passengers during flight operations.

D. Description:

Procedures in this Bulletin provide owners and operators with information pertaining to replacing the mid cabin seat restraints.

E. Time of Compliance

The requirements of this Bulletin shall be accomplished within the next 100 hours of operation or no later that 30 April 1998.

F. FAA Approval:

The technical design aspects of this Bulletin are FAA Approved.

G. Manpower:

Two (2.0) man-hours will be required to remove the existing mid cabin seat restraints and replace them with improved versions.

H. Interchangeability:

None

I. Material/Part Availability:

Contact MDHS Warranty and Repair Dept.

REPLACEMENT PARTS/SUPPLIES			
Nomenclature	Part No.	Qty.	Source
Restraint Assembly – Cabin Seat	600N6521–503	1	MDHS
Restraint Assembly – Cabin Seat	600N6521–504	2	MDHS

J. Warranty Policy:

Parts and two (2) hours labor allowance will be covered under warranty.

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K. Tooling:

N/A

L. Weight and Balance:

N/A

M. Electrical Load Data:

N/A

N. Other Publications Affected:

Illustrated Parts Catalog (CSP-IPC-4).

2. ACCOMPLISHMENT INSTRUCTIONS

Refer to Figure 1.

- (1). Remove the 600N6521-501 cabin seat restraint assembly and install a 600N6521-503 cabin seat restraint assembly per instructions contained in the Handbook of Maintenance Instructions (CSP-HMI-2).
- (2). Remove the 600N6521-502 cabin seat restraints assembly and install 600N6521-504 cabin seat restraint assemblies per instructions contained in the Handbook of Maintenance Instructions (CSP-HMI-2).

NOTE: Webbing should be installed thru a loop on the side of the aft cabin seats.

3. DISPOSITION OF PARTS REMOVED

Return to MDHS

4. COMPLIANCE RECORD

Record compliance to this Service Bulletin in the Compliance Record section of the helicopter Log Book.

5. POINTS OF CONTACT

For further assistance, contact your local MDHI Field Service Representative (refer to the latest revision of the "At Your Service" handbook for address and telephone numbers) or contact the Field Service Department at MDHI, Mesa, Arizona. Telephone 1-800-388-3378 or (480) 891-6342. DATAFAX: (480) 891-6782.

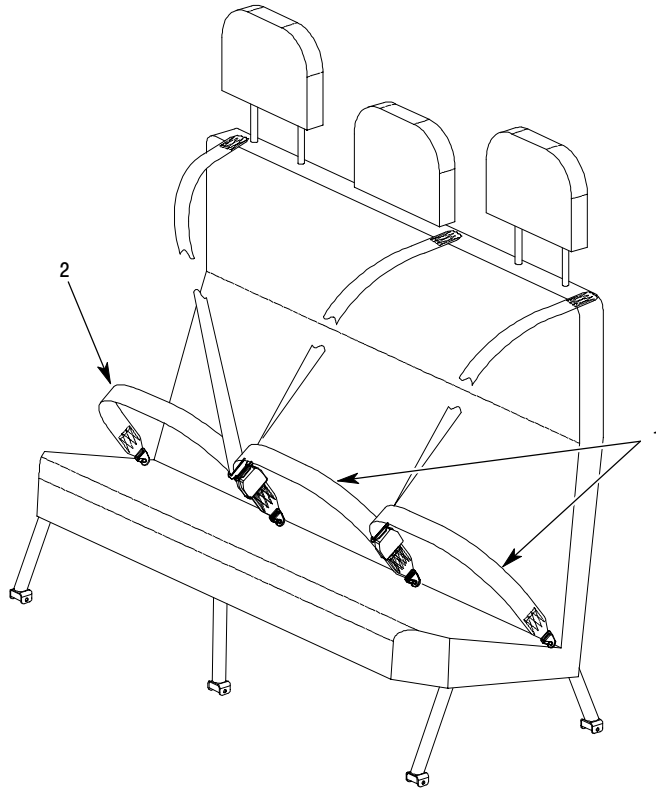
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PASSENGER MID SEAT

ITEM 1: 600N6521-504
ITEM 2: 600N6521-503

88-755

Figure 1. Cabin Seat Restraint Replacement

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PARTS REQUEST FORM: Please fill in the following information and return to MDHS

for parts/supplies required for compliance. This form may be faxed to MDHS

Warranty and Repair Department at (602) 891-3952.

Aircraft Ser. No. _____

Aircraft Total Time _____

Date _____

Part No. 600N6521-503 (Qty. 1)
600N6521-504 (Qty. 2)

Ship to:

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