



# SERVICE BULLETIN

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## INSPECTION AND POSSIBLE REPLACEMENT — SEAT BELT ASSEMBLIES PN 369H6541-5 AND 369H6541-21

### 1. PLANNING INFORMATION:

#### A. Models Affected:

All 500D Model 369D helicopters delivered prior to 1 June 1977.

All subject seat belt assemblies in Spares Inventory.

#### B. Preface:

American Safety Flight Systems, Inc., has modified the Sam Browne seat belt inertia reel retractor mechanism to improve its operation.

This Notice provides instructions for inspection of the seat belt assemblies on the above affected helicopters and in Spares Inventory to determine if ASFSI seat belt assemblies are installed; and for replacement of these assemblies with the improved seat belt assemblies to be provided without cost by ASFSI.

A return reply coupon is provided as part of this Notice to expedite replacement of seat belt assemblies where applicable.

#### C. Time of Compliance:

Part I -- INSPECTION OF SEAT BELT ASSEMBLIES shall be accomplished prior to next flight.

Part. II -- REPLACEMENT OF SEAT BELT ASSEMBLIES shall be accomplished within next 25 hours after receipt of replacement belts.

#### D. FAA Approval:

FAA APPROVED

#### E. Weight and Balance:

Weight and balance not affected.

#### F. Reference Publications:

500D Series -- 369D Basic HMI Volume 1, Issued 15 September 1976 Revision No. 1, 15 November 1977

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## **2. PART I — INSPECTION OF SEAT BELT ASSEMBLIES**

- (1). Visually inspect labels on PN 369H6541-5 (passenger compartment, 2 places) and 369H6541-21 (crew compartment, 2 or 3 places) seat belt assemblies to determine belt assembly manufacturer and date of manufacture.

**NOTE:** If label indicates that manufacturer is American Safety Flight Systems, Inc., and date of manufacture or rework is prior to May 1977, notify your authorized HH Service Center or Distributor immediately for replacement seat belt assembly. Also, fill out and return attached reply coupon to HH Service Center of Distributor.

- (2). Record compliance with Part I of this Notice in Compliance Record of helicopter Log Book.

## **3. PART II— REPLACEMENT OF SEAT BELT ASSEMBLIES**

- (1). As applicable, remove PN 369H6541-5 and 369H6541-21 seat belt assemblies (American Safety Flight Systems, Inc. ). Refer to Basic HMI Volume 1.

**NOTE:** Return the seat belt assemblies to Hughes Helicopters. Charges will be applied by Hughes Helicopters for the replacement seat belt assemblies sent to customer. An offsetting credit will be applied to customer account when the original seat belt assemblies are received by Hughes

- (2). Install improved PN 369H6541-23 and 369H7541-25 seat belt assemblies provided by Hughes Helicopters (units manufactured May 1977 or later, or reworked and identified with "RW" May 1977 or later).
- (3). Record compliance with Part II of this Notice in Compliance Record of helicopter Log Book.

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In accordance with Hughes Service Information Notice No. DN-26, inspection of PN 369H6541-5 and 369H6541-21 seat belt assemblies has determined that American Safety Flight Systems, Inc., seat belt assemblies (PN 500878-403 and 500879-401) manufactured prior to May 1977 are presently installed on the following helicopter(s) or in Spares Inventory:

Number of Seat Belt

Assemblies Installed

Model 369D Helicopter Serial No. \_\_\_\_\_

\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

Spares Inventory (indicate quantity) \_\_\_\_\_

Signature \_\_\_\_\_ TITLE \_\_\_\_\_

Company / Organization \_\_\_\_\_

Complete Address \_\_\_\_\_

Title \_\_\_\_\_

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