



# SERVICE LETTER

HL-105

DL-80

EL-30

FL-22

DATE: 26 MAY 1988

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TO: ALL OWNERS AND OPERATORS OF MCDONNELL DOUGLAS HELICOPTER COMPANY (MDHC) 369 SERIES HELICOPTERS.

## **CHAFE WRAPPING OF STAINLESS STEEL TUBE ASSEMBLIES AND ALLISON COMMERCIAL SERVICE LETTER CSL 145, CSL 1140 AND CSL 3092, DATED MAY 1, 1988.**

It has been determined that wrapping stainless steel tube assemblies with chloride based materials (such as neoprene tubing and fiberglass tape) can result in premature tube failure. The referenced CSL's provide instruction to properly mount and maintain the mounting hardware in the area of the engine compartment. MDHC urges owners and operators to obtain copies of the referenced CSL's and adhere to the instructions provided by Allison. Copies of the referenced CSL's can be obtained from Allison at the following address:

Allison Gas Turbine Division  
General Motors Corporation  
P.O. Box 420  
Indianapolis, Indiana 46206-0420

Telephone: (317)230-2725  
Telex: 6876067 Ans Back: 250PROD  
Datafax: (317)242-0968

### REFERENCE

CSL 145\* (250-C18 Series engines)  
CSL 1140\* (250-C20 Series engines)  
CSL 3092\* (250-C30 Series engines)

\* Dated May 1, 1988.