



SERVICE LETTER

DATE: 01 SEPTEMBER 1981

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NEW PROTECTIVE BOOTS FOR MAIN ROTOR HUB AND TAIL ROTOR ASSEMBLIES

TO: All owners and operators of Hughes Helicopters

MODELS AFFECTED:

All 500 Model 369H Series Helicopters

REFERENCE:

Model 500 Series Basic HMI, Reissued 15 June 1975; Revision No. 8, 1 December 1980

New protective boots designed for extra stiffness and longer wear are now available as replacement for the existing flexible upper boot on the main rotor hub and inboard boot on the tail rotor assembly. Made of neoprene impregnated nylon fabric for greater rigidity and toughness, the new PN 369D21011 upper boot must be lockwired in place when installed on the main rotor hub assembly. This safety wire requirement also applies to the new 369D21811 non-rotating inboard boot when installed on the tail rotor assembly.

The new boots are to be secured at each end with a double wrap of MS20995C32 safety wire, drawn snug and twisted together per standard safety wire techniques.

When ordering, specify the new 369D21811 boot as replacement for existing 369A1811 or 369H1804 non-rotating inboard boot; and the new 369D21011 boot as replacement for existing 369A1006 or 369H1001 upper boot on the main rotor hub.

A handwritten signature in black ink that reads 'Edward Koch'.

Edward Koch, Manager
Customer Service Department
Hughes Helicopters, Inc.