



SERVICE LETTER

DATE: 10 APRIL 1978

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PAINT SCHEDULES AND ORDERING PROCEDURES

TO: All owners and operators of Hughes Helicopters

MODELS AFFECTED:

All 500 Model 369H Series Helicopter

REFERENCES:

500 Series - Basic HMI, Issued 1 October 1972; Revision No. 7,- 15 October 1976 Model 369H Series Helicopters Log Book

The color code numbers for finish paints used on each new helicopter are now being entered in the helicopter Log Book prior to delivery of the aircraft

To facilitate paint ordering, it is recommended that owners and operators of Model 369H Series helicopters check the helicopter Sales Order for paint numbers listed for the aircraft, and to enter these paint numbers in the helicopter Log Book, so they will be readily available for service personnel.

The attached paint schedule is; provided to assist in ordering Advance Coating finish paints for touching up or repainting your helicopter. When ordering paints from Advance Coating, specify each paint by type (i.e., acrylic, epoxy, polyurethane), by description. (color), and by AC part number. Also include the compatible HS or

Fed Std No., as listed, to ensure that the correct type and color paint is provided.

It is to be noted that the helicopter Log Book or Sales Order may identify paint finishes by SA No. (Andrew Brown Co.). If so, when ordering Advance Coating paints, check that the AC No. and the SA No. are compatible.

Advance Coating paints may be procured direct from Advance Coating and Chemicals 2213 N. Tyler, South E1 Monte, California 91733. Contact Mr. Thomas Hughes; telephone (213) 579-6Z70.

For further information, contact your Service Center or Distributor.

Edward Koch, Manager,
Customer Service Department
Hughes Helicopters, Inc.
Product Support Department

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ADVANCE COATING AND CHEMICALS ACRYLIC PAINT

Description	AC Part No. (Advance Coating)	HS or Fed Std No
Red Matador – Gloss	6R-3	HS814-1008
Dune Beige – Flat	6N-1	HS814-3015
Red Insignia – Gloss	6R-4	11136
International Orange – Gloss	6O-1	12197
Sea Blue – Gloss	6A-1	15042
White – Gloss	6W-6	17875
Orange/Yellow – Flat	6Y-3	33538
Olive Drab – Flat	6G-1	34087
Blue – Flat	6A-2	35044
Gull Gray – Flat	6X-3	36231
Black – Flat	6B-7	37038
Off White – Gloss	6W-7	14722



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ADVANCE COATING AND CHEMICALS (CONT.) EPOXY PAINT

Description	AC Part No. (Advance Coating)	HS or Fed Std No	SA Part No (Andrew Browne Co.)
Yellow – Semigloss	1-1Y-84	HS814-2091	SA-13043
Black – Flat	1-1B-38	37038	
Blue – Semigloss	1-1A-86	HS814-2021	SA-13044
Harbor Blue – Gloss	1-1A-87	HS814-1023	SA-13419
Brigade Blue – Gloss	1-1A-88	HS814-1024	SA-14602
Red Insignia – Gloss	1-1R-33	11136	
International Orange – Gloss	1-1O-28	12197	
Gray Alabaster – Gloss	1-1X-94	HS814-1011	
Pebble Tan – Flat	1-1H-94	HS814-3014	
Clear – Gloss	1-1C-22		
Light Gray – Gloss	1-1X-67	16440	
White – Gloss	1-1W-46	17875	
Dark Gray – Semigloss	1-1X-95	26044	
Black – Semigloss	1-1B-41	27038	
Orange/Yellow – Flat	1-1Y-33	33538	
Dark Gray – Flat	1-1X-96	36076	

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ADVANCE COATING AND CHEMICALS (CONT.) POLYURETHANE PAINT

Description	AC Part No. (Advance Coating)	HS orFed Std No	SA Part No (Andrew Browne Co.)
Teak Brown – Gloss	1-1N-95	HS814-1031	SA-52
Endevor Blue –Gloss	1-1A-89	HS814-1026	SA-76
Orange – Gloss	1-1O-47	HS814-1042	SC-6389
Edison Yellow – Gloss	1-1Y-85	HS814-1094	SA-9751
International Orange – Gloss	1-1O-44	12197	SA-12197
Red Matador – Gloss	1-1R-54	HS814-1008	SR-12797
Hughes Blue – Gloss	1-1A-90	HS814-1027	SA-13420
International Red – Gloss	1-1R-53	HS814-1083	SR-13421
Black – Gloss	1-1B-33	HS814-1051	SA-13422
Firemist Gold Palomino – Gloss	1-1Y-86	HS814-1062	SA-13626
Forest Green – Gloss	1-1G-68	HS814-1071	SA-13627
Italian Coast Guard Yellow – Gloss	1-1X-87	HS814-1095	SA-13651
Cocoa Brown – Gloss	1-IN-96	HS814-1032	SA-13870
Channel Blue – Gloss	1-1A-91	HS814-1022	SA-13871
Creme Yellow – Gloss	1-1Y-88	HS814-1093	SA-13872
La Ro Yellow – Gloss	1-1Y-89	HS814-1092	SA-13993
Sun Yellow – Gloss	1-1Y-90	HS814-1091	SA-14333
Calypso Coral Red – Gloss	1-1R-55	HS814-1082	SA-14476
Light Orange – Gloss	1-1O-48	HS814-1041	SA-14550
White – Gloss	1-1W-60	17875	SA-13417
Golden Haze Yellow – Gloss	1-1Y-91	HS814-1061	SA-14650



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ADVANCE COATING AND CHEMICALS (CONT.) POLYURETHANE PAINT {CONT.}

Description	AC Part No. (Advance Coating)	HS orFed Std No	SA Part No (Andrew Browne Co.)
Plum – Gloss	I-IR-64		
Violet – Gloss	I-IR-65		
Flag Blue – Gloss	1-1A-137	HS814-1025	SA-14661
Dresdon Blue – Semi Gloss	1-1A-138	HS814-2028	
Flag Red – Gloss	1-IR-81	HS814-1081	SA- 14660
Cadillac Olympic White – Gloss	1-IW-98	HS814-1007	LR- 12796
Alabaster Gray – Gloss (269 Series)	I-IX-94	HS814-1011	SA-12-774
Pebble Tan – Gloss	1-IN-142	HS814-1014	SA- 12775
Lincoln Pebble Tan – Semi Gloss	1-IN-143	HS814-2014	