

**McDonnell Douglas
Helicopter Company**
SERVICE INFORMATION LETTER

LETTER NO. HL-31
DATE 12 July 1973
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TO—All owners and operators of Hughes Helicopters

SUBJECT: ORDERING INFORMATION - PILOT DOOR ASSEMBLY, PN 369A2002
OR 369H2025; PASSENGER/CARGO DOOR ASSEMBLY, PN 369H2032
OR 369H2038

MODELS AFFECTED: All Model 369HE, 369HS, and 369HM Helicopters

Reference

500 Series - Basic HMI, Issued 1 October 1972; Revision No. 2, 1 July 1973
500 Series - HMI Configuration Supplement S/E, Revised 1 December 1971
500 Series - Illustrated Parts Catalog, Reissue No. 5, 1 August 1972

All of the components comprising a complete pilot or passenger/cargo door, as listed in the Illustrated Parts Catalog, may not be required when procuring a replacement door assembly. In order to effect cost savings to owners and operators, the subject spares door assemblies are therefore provided as noted in Table 1 of Page 2 on this letter.

When ordering, check with your Service Center or Hughes Helicopter Parts Sales Department. They can help you to determine the spares items required, and thus enable you to obtain a replacement door assembly at the least possible cost.



Edward Koch, Manager
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Product Support Department

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Table 1. Ordering Information - Pilot, Passenger and Cargo Door Assemblies

Nomenclature	Part Number	Usable On		Hinges and Hardware	Exterior Handle and Hardware	Snap Vents	Door Seals	Latch Cover and Hardware
		Helicopter Model	Serial Number					
Pilot Door	369A2002-505 -506	369HS	0001S thru 0002S	X	X	X	X	
		369HM	0001 thru 0004; 0005M thru 0100M					
Pilot Door	-507 -508	369HE	0101E thru 0200E	X	X	X	X	
		369HS	0101S thru 0200S					
Cargo Door	369H2025-1 -2	369HE	0201E and subq 0201S and subq 0201M and subq		X			X (Loose)
		369HS	0001S thru 0002S 0001 thru 0004; 0005M thru 0100M	X	X	X	X	
Passenger Door	369H2030-1 -2	369HE	0101E thru 0200E	X	X	X	X	
		369HS	0201E and subq 0201S and subq		X			X (Loose)
	-701 -2	369HM	0201M and subq		X			X (Loose)

X - Items included with Door Assembly.

NOTE: Door latches and hardware are not included with any of the above listed door assemblies.