



SERVICE LETTER

DATE: 25 FEBRUARY 1983
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NEW ATTITUDE GYRO INDICATOR AND SUPPORT ASSEMBLY

TO: All owners and operators of Hughes Helicopters

MODELS AFFECTED:

All 500D Model 369D Series Helicopters equipped with optional 369H90038-501 Attitude Gyro Indicator Kit.

REFERENCE:

500D Model 369D HMI-Vol. 1 (CSP-D-2), Reissued 15 January 1982; Revision No. 1, 15 March 1982.

500D, Model 369D Attitude Gyro Indicator Opt. Eqpt. Manual (CSP-008), 1 August 1976.

Attitude Gyro Indicator (P/N 369H92831) is no longer available from the vendor, R.C. Allen. When the existing stock of R.C. Allen indicators is exhausted, Attitude Gyro Indicator (P/N 369H92831-3) manufactured by Aviation Instrument Manufacturing, Inc. (AIM) Will be supplied. The AIM indicator is longer than the R.C. Allen indicator: and uses the 369H6455-51 Support Assembly. The 369H6455-51 Support Assembly is to be installed using the same type rivets and the same rivet pattern used for the 369H6455-11 Support Assembly. Connector P506 must be modified when replacing an R.C. Allen indicator with the AIM indicator by removing the blue wire attached to pin D of the connector and reattaching it to pin A.

When ordering a replacement for Attitude Gyro Indicator (P/N 369H92831), order P/N 369H92831-3, Attitude Gyro Indicator and P/N 369H6455-51, Support Assembly.

Edward Koch, Manager,
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Product Support Department